

## TECHNICAL DATA SHEET

# ENCOR<sup>®</sup> 2797 (Formerly E21097)

Acrylic Emulsion



Suitable for solvent-free and coalescent-free formulations



without formaldehyde, solvent nor APEOs

### PRODUCT APPLICATION DETAILS

ENCOR<sup>®</sup> 2797 is a pure acrylic binder formulated without alkylphenoethoxylates and formaldehyde releaser free.  
ENCOR<sup>®</sup> 2797 is particularly adapted to the formulation of paints for exterior masonry with a specific design to ensure a very good water and alkali resistance.  
ENCOR<sup>®</sup> 2797 is suitable for wall and wood formulation, interior and exterior, with excellent performances for stains resistance.

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (105°C)	46 - 48 %	ISO 3251
pH	8.0 - 9.0	ISO 976
Viscosity (Brookfield RVT , 20rpm) (23°C)	< 2000 mPa.s	ISO 2555

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Minimum film formation temperature	5 °C	ISO 2115
Density	1.04 g/ml	ISO 2811
Average particle size	< 150 nm	ISO 13321

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS

#### Coatings & Inks

- Architectural Coating
  - Exterior Wall
  - Interior Wall
  - Specialty Coatings
  - Stains
  - Wood Coatings & Woodstains
  - Facade Paints

### PERFORMANCE BENEFITS

- Exterior durability, low dirt pick up
- Excellent performances for stains resistance
- Alkali resistance
- Good balanced properties: fast hardness development and good mechanical properties

## FORMULATION GUIDELINES

Rheology and viscosity can be controlled using associative thickeners, such as Coapur<sup>™</sup> 2025 <sup>(1)</sup>. Cellulosic thickeners, such as Natrosol<sup>®</sup> 250 HHR <sup>(2)</sup> can also be used.

Notes: <sup>(1)</sup> Coatex, <sup>(2)</sup> Ashland Specialty Ingredients

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

ENCOR<sup>®</sup> 2797 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Shelf Life Durability (Months): 6

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